

INSPECTION REPORT

GENERAL DESCRIPTION

Product Description .: Aromatherapy Humidifier Oils Diffuser 100ml	
	Report number .:
	Inspection Date.:
	Service Item .:
	<input checked="" type="checkbox"/> PSI <input type="checkbox"/> IPI <input type="checkbox"/> DPI
	<input type="checkbox"/> PM <input type="checkbox"/> FI <input type="checkbox"/> RE-PSI
	Customer .:
	Customer P.O .:
	Vendor .:
	Vendor P.O No .:
	Target Market .:
Manufacturer .:	
Location Area .: Shenzhen,Guangdong,China	

QUANTITY CHECK

Client P.O. #	Item No	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
3167	80003	1008	-	1008	42
Total		1008	-	1008	42

Inspection Environment

Factory's Co-operation	<input type="checkbox"/> Good	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Weather Conditions	<input checked="" type="checkbox"/> Sunny	<input type="checkbox"/> Cloudy	<input type="checkbox"/> Rainy	<input type="checkbox"/> N/A
Inspection Site	<input type="checkbox"/> QC Room	<input type="checkbox"/> Warehouse	<input checked="" type="checkbox"/> Workshop	<input type="checkbox"/> Harbor
Inspection Done on	<input type="checkbox"/> Table	<input checked="" type="checkbox"/> Casual table	<input type="checkbox"/> Ground	<input type="checkbox"/> N/A
Cleanliness	<input type="checkbox"/> Clean	<input type="checkbox"/> Average	<input checked="" type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Lighting	<input type="checkbox"/> Sufficient Daylight	<input checked="" type="checkbox"/> Insufficient Daylight	<input type="checkbox"/> Dark	<input type="checkbox"/> N/A
Cargo Storage	<input type="checkbox"/> Orderly	<input checked="" type="checkbox"/> Disorderly	<input type="checkbox"/> Messy	<input type="checkbox"/> N/A

OVERALL INSPECTION RESULT	PEND
Bases On Below AQL & Approved sample& Remark:	
Approved sample	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
AQL	PASS Within AQL
Remark	PEND Due to Remark 1-7

PROBLEMATIC REMARKS

1. There were 100% of inspected samples with small gap on spray mouth.Need to be confirmed by client.
2. Found the actual carton gross weight and carton size were beyond +-5% of Specification from the DS.
3. The factory refused to do the carton drop test.And they couldn't provide the equipment for Hi-pot test, volume test and voltage & current test.
4. The factory couldn't provide lab test reports for diffuse efficient and CE&ROHS report.
5. No warning words on poly bag.
6. No desiccant was found inside the gift box.
7. There were no detailed pictures in DS, please check the actual pictures.
8. As the manual was in Spanish, the functions, safety & quality directions and points for attention of

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the product could not be completely checked during the inspection. The inspector inspected the products based on datasheet given by client and the process prepared by QA team.

Please see below attached photos to demonstrate the above Problematic Remarks:



Remark 1: There were 100% of inspected samples with small gap on spray mouth. Need to be confirmed by client.



Remark 5: No warning words on poly bag.

INSPECTION METHODS APPLIED

Inspection Criteria - Acceptable Quality Level (AQL)				
Inspection service requirement	Final Random Inspection			
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)			
General inspection levels at	III	No. of sample size inspected	125	PCS
Acceptable Quality Level (AQL) for :	Critical	Major	Minor	
	Not allowed	2.5	4.0	
No. of sample size inspected for :	125pcs	125pcs	125pcs	
Total No. of packed cartons	42	cartons	Number of cartons open shall be the square root of the available cartons quantity.	
No. of inspected cartons	7	cartons		
Samples selected from the following cartons :				
Comments.:	Item No.: 15/13/18/30/21/23/30			
Inspection based on				
<input type="checkbox"/> Approval Sample <input checked="" type="checkbox"/> Specifications <input checked="" type="checkbox"/> P/O# <input checked="" type="checkbox"/> Photos <input type="checkbox"/> Drawing <input type="checkbox"/> Others.:				

APPEARANCE & FUNCTION INSPECTION

PO #	3167	Item No #	80003		
Details of Non-Conformity		Critical	Major	Minor	%

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Appearance & Visual Defects					
1.	Scratch on housing	0	0	2	1.6%
2.	Dirty mark in housing	0	0	3	2.4%
3.	Top housing deformed	0	6	0	4.8%
4.	Poor button pressing feeling	0	1	0	0.8%
Functional Defects					
1.	No found	0	0	0	/
Safety of product (Zero tolerance, if product hurts the users directly or potentially.)					
1.	No found	0	0	0	/
Total defects found:		0	7	5	
Maximum Critical/Major/Minor Allowed:		0	7	10	
Samples Checked:		125	125	125	
Sub-AQL Result:		Within AQL	Within AQL	Within AQL	
Overall AQL Inspection Result:		<input checked="" type="checkbox"/> Within AQL			



Scratch on housing--Minor



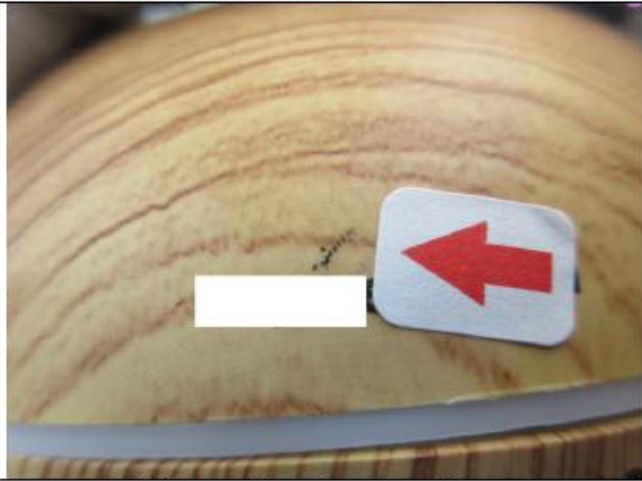
Scratch on housing--Minor



Dirty mark in housing--Minor



Dirty mark in housing--Minor



Dirty mark on housing--Minor



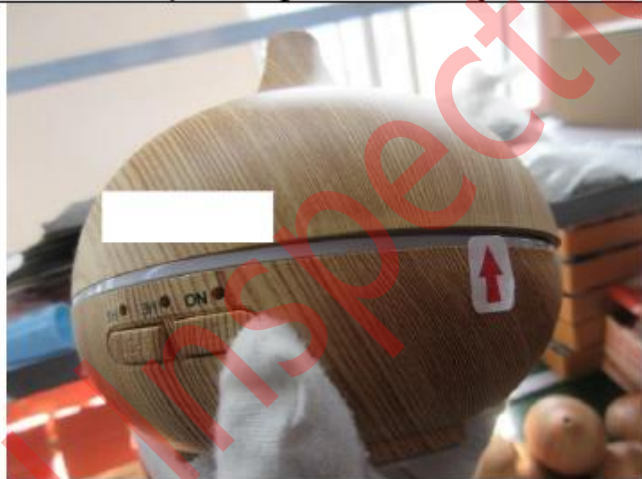
Top housing deformed--Major



Top housing deformed --Major



Top housing deformed --Major



Top housing deformed --Major



Top housing deformed --Major



Top housing deformed --Major



Poor button pressing feeling--Major

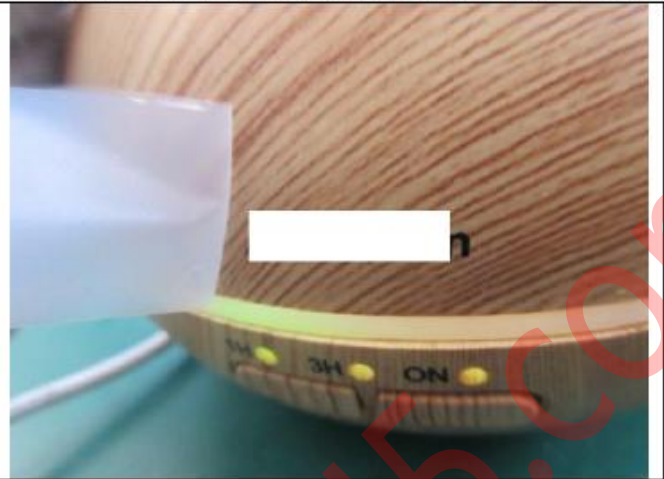
#	Inspection Item	Result			Testing Conditions & Requirements / Record	Sample Size
		Pass	Fail	Pend		
1.	Outside Appearance	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	125pcs
2.	General Function Inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	125pcs
3.	Bar code scanning test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Readable&correct.	5pcs
4.	Product drop with packing	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	The factory refused to do it.	/
5.	Carton Drop test	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	The factory refused to do it.	/
6.	3M tape test&Rubber test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	8pcs
7.	Running test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	5pcs
8.	Charging test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	20pcs
9.	Capacity test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	10pcs
10.	Function test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3-4h.Meet basic usage.	20pcs
11.	Spray height test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	13-16cm.Please refer to the videos.	20pcs
12.	Shaking test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	20pcs
13.	Block test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	5pcs
14.	Color shading test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	125pcs
15.	Internal check	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Please refer to the actual photos.	1pc
16.	Abuse test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	5pcs
17.	Pull test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Tested by hand.Found acceptable.	3pcs
18.	Accessible sharp Point & Sharp edges check (if any,)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No accessible sharp points or edges found, meet basic usage.	125pcs
19.	Structure & Workmanship	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	The judge for reference only, subject to problematic remark on 1 st page.	3pcs
20.	Odor check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No particular smell found, acceptable.	125pcs
21.	Cleanliness check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable, except defects on AQLs.	125pcs

ON-SITE TESTS (Photos)

1. Below photos to demonstrate the technique & process for certain on-site testing item.
2. For different products with the same testing item, only one photo will be taken as evidence.
3. It reflects the actual test result under the on-site testing condition provided, the testing result can't be a documentary evidence for any disputes, for your reference only.



Bar code scanning test



3M tape test



3M tape test



Rubber test



Rubber test



Running test



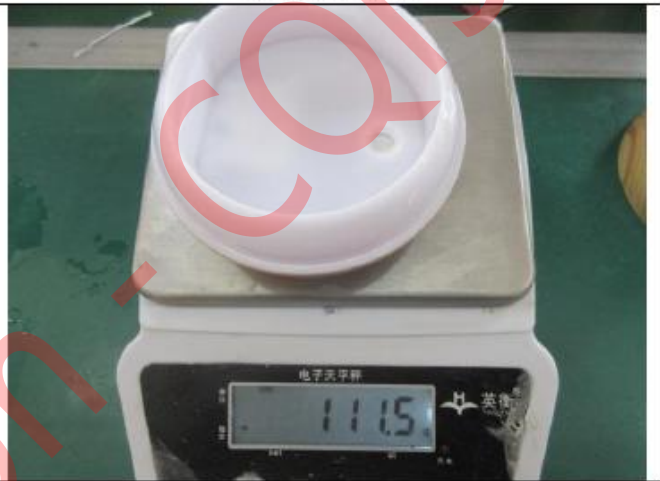
Running test



Charging test



Charging test



Capacity test-100ml



Capacity test-100ml



Capacity test-100ml

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Capacity test-100ml



Function test-LED light test



Function test-LED light test



Function test-LED light test



Function test-LED light test



Function test-LED light test



Function test-LED light test



Function test-LED light test



Function test-Button function test



Function test-Button function test



Function test-Button function test



Function test



Function test



Shaking test



Running temperature 32.2°C



Running temperature 32.0°C



Running temperature 34.1°C



Block test



Block test



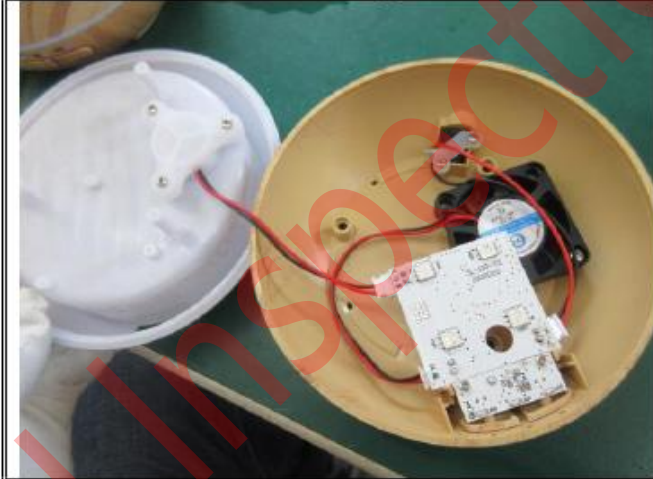
Block test



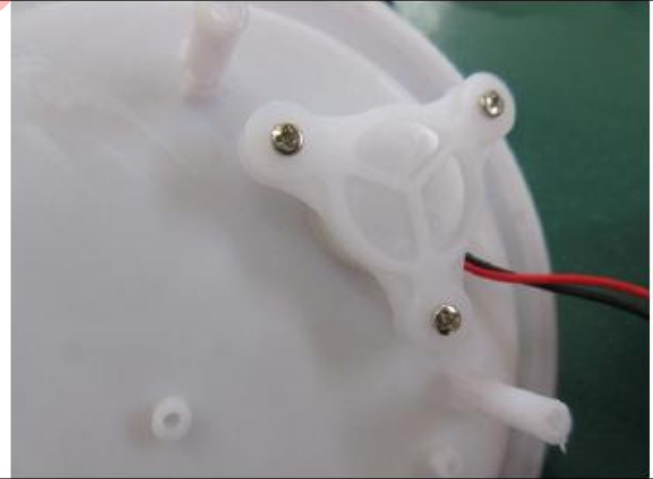
Color shading test



Color shading test



Internal check



Internal check



Internal check



Internal check



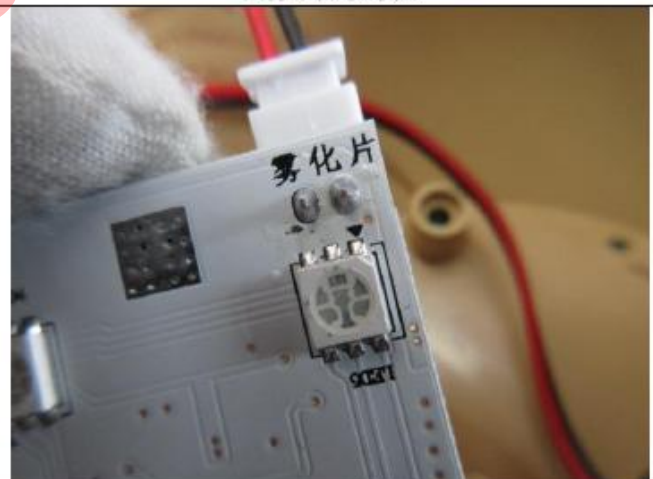
Internal check



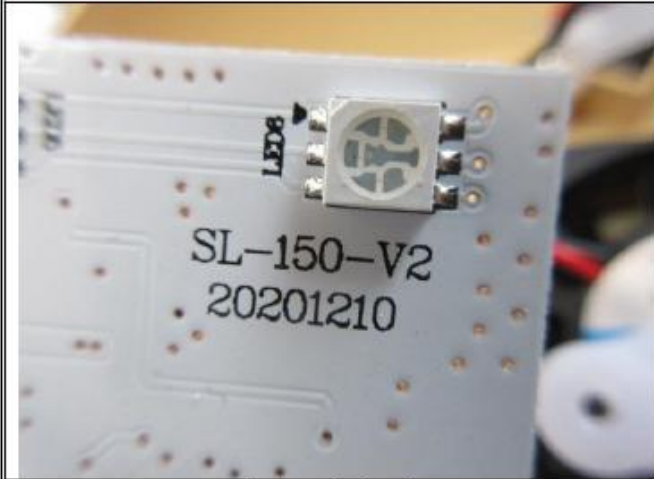
Internal check



Internal check



Internal check



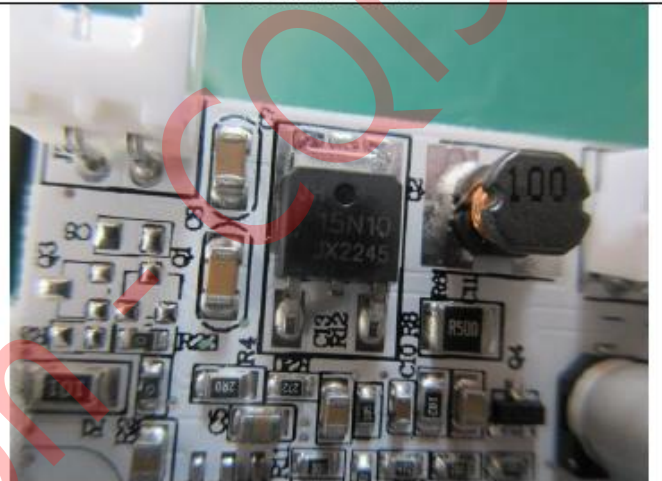
Internal check



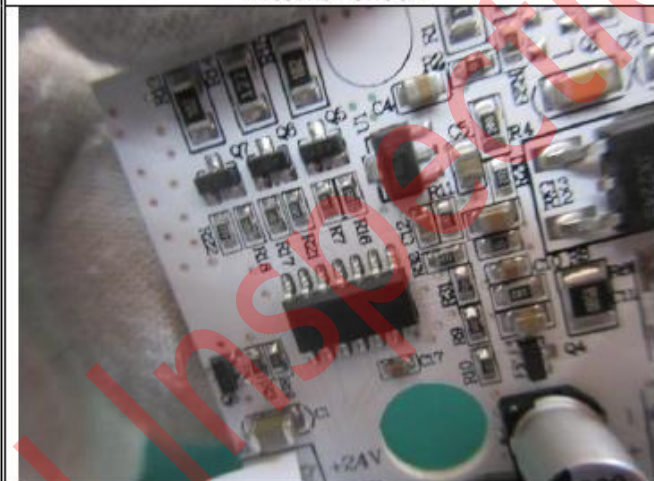
Internal check



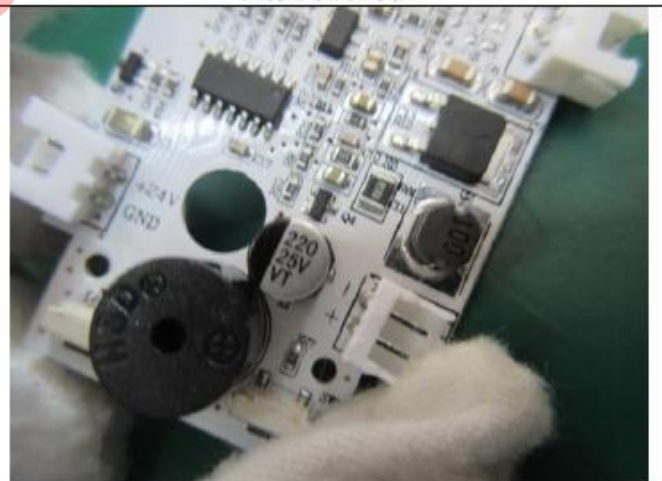
Internal check



Internal check

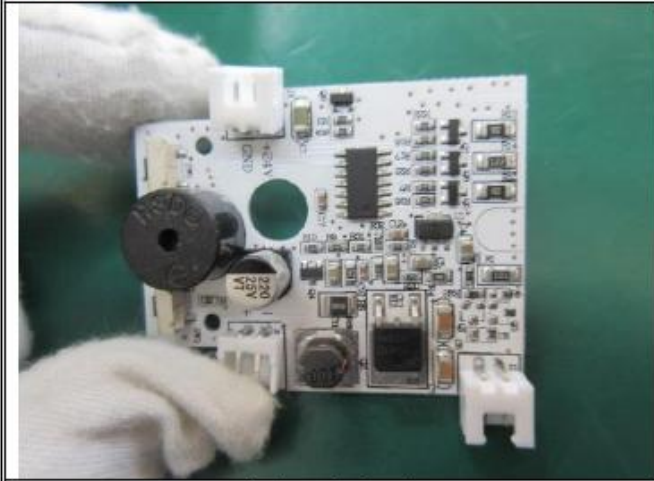


Internal check

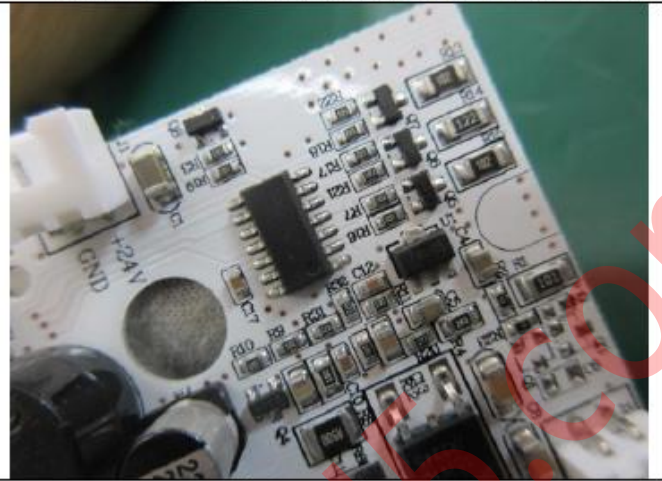


Internal check

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Internal check



Internal check



Carton size



Carton size



Carton size



Carton size

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Carton size



Carton size



Carton weight



Carton weight



Gift box size



Gift box size

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Gift box size



Gift box Weight



Product size



Product size



Product weight



Product weight

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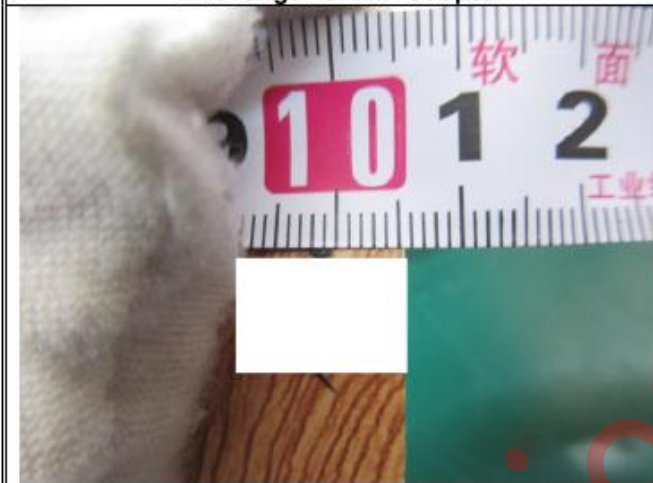
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Wire length of wall adapter



Wire length of wall adapter



Logo size



Wall adapter weight

ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:80003	Parameter required on PO/±5%	Parameter required on unit packaging	Overall size of products
Product size/weight	Ø125*H 115mm/174g	-	Ø125*H 118mm/171g
Base	Ø125*62mm/117g	-	Ø125*63mm/116g
Cover top	Ø125*75mm/58g	-	Ø125*75mm/58g
Wall adapter	1390mm/73g	-	1400mm/73g
Gift box	130*130*150mm/312g	-	130*130*150mm/322g
Carton	535*368*415mm/8100g	8600g	535*330*415mm/8634g

Supplier	Inspector	Supervisor	Your Decision for the Inspection		
Feng	Vicky	<input checked="" type="checkbox"/> Dick F <input type="checkbox"/> Mark W	<input type="checkbox"/> Agree with result <input type="checkbox"/> Conditional <input type="checkbox"/> Accept <input type="checkbox"/> Other	Customer Sign.	Sign. Date
		<input type="checkbox"/> Jeff L <input type="checkbox"/> Allen G		N/A	N/A
Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.			Your Comments.:	N/A	

PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing

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Export carton view



Export carton view



Shipping mark



Side mark



Opened carton



5-ply carton



24 gift box per carton



24 gift box per carton



Gift box view



Gift box view



Gift box view



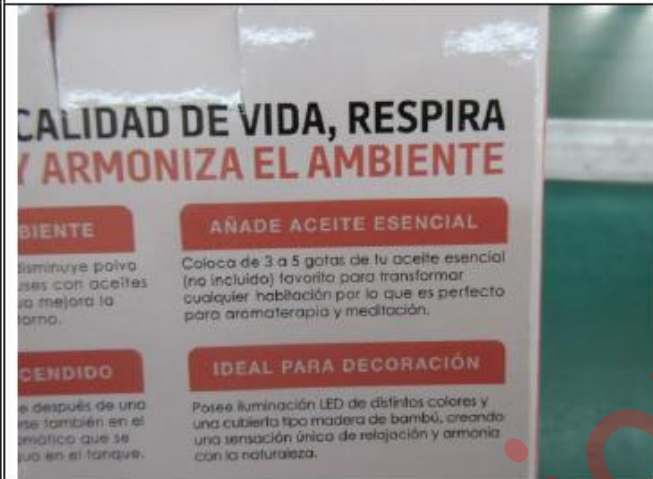
Gift box view



Gift box view



Gift box view



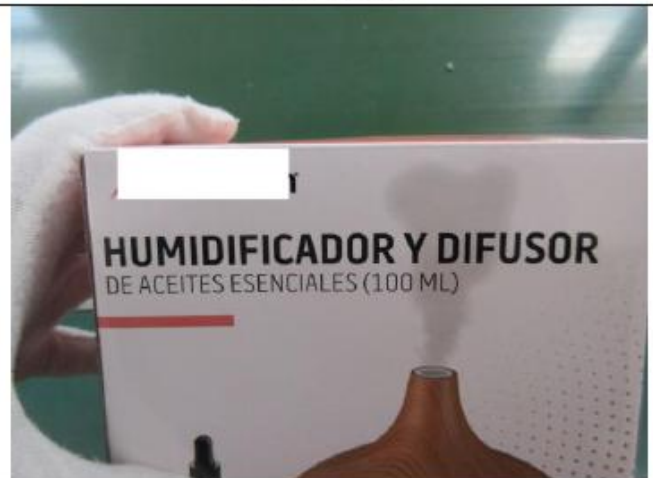
Gift box view



Gift box view



Back view



Details on gift box



Details on gift box



Details on gift box



Details on gift box



Bar code view



Details on gift box



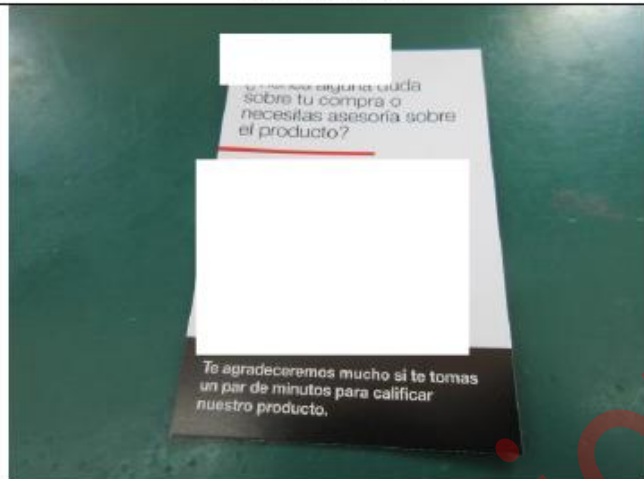
Open gift box



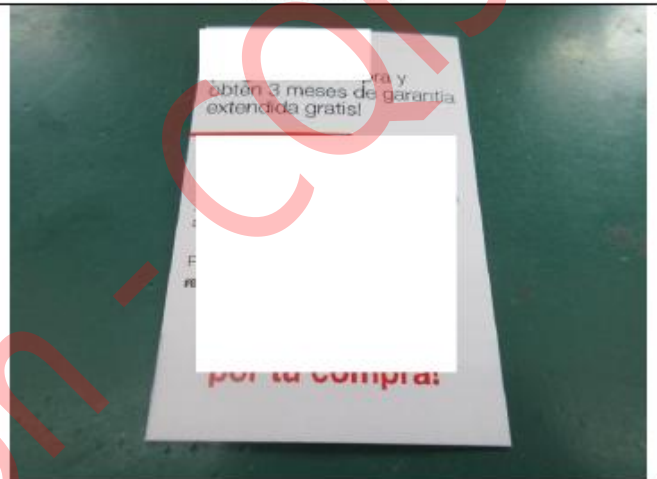
Open gift box



Packing view



Warrant card



Warrant card



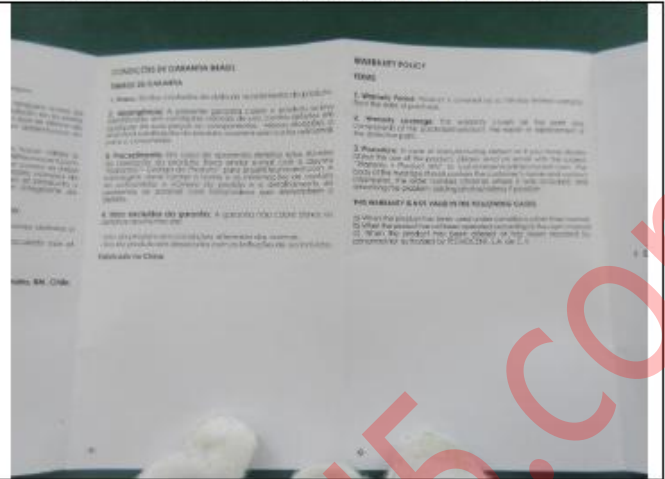
Instruction sheet



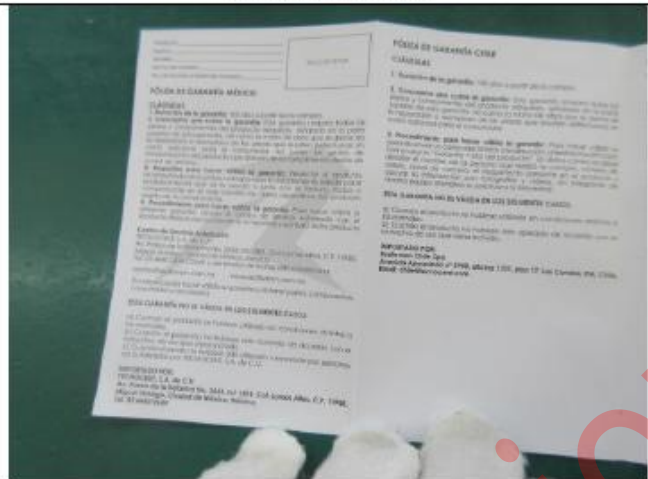
Instruction sheet



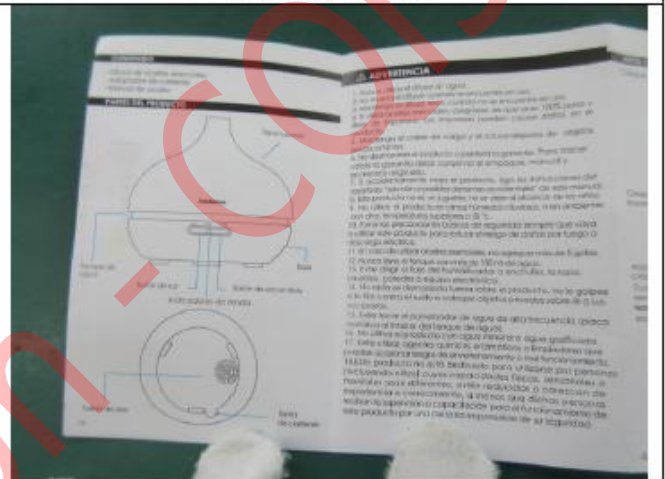
Instruction sheet



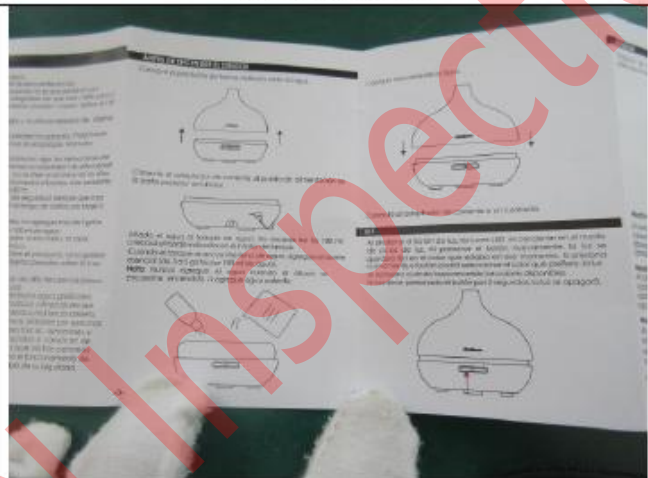
Instruction sheet



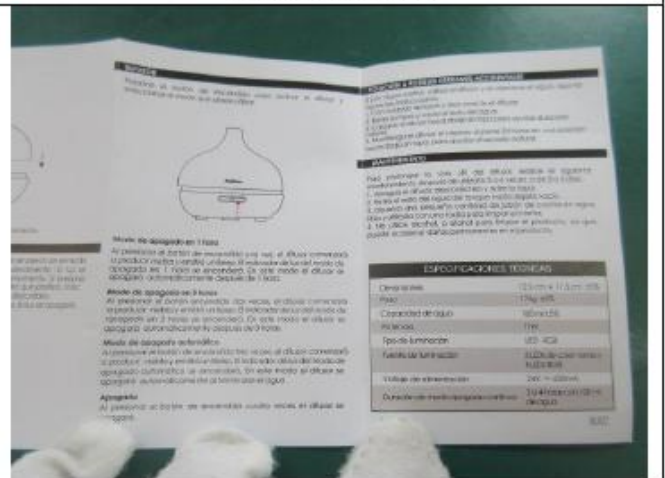
Instruction sheet



Instruction sheet



Instruction sheet



Instruction sheet



Poly bag



Poly bag



Air holes



Wall adapter packing



Wall adapter packing



Wall adapter



Wall adapter



Wall adapter wire



Wall adapter



Wall adapter



Product front view



Top view



Side view



Side view



Side view



Side view



Bottom view



Logo view

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Details of product view



Details of product view



Details of product view



Details of product view



Open view



Details of product view



Details of product view



Details of product view

Warehouse



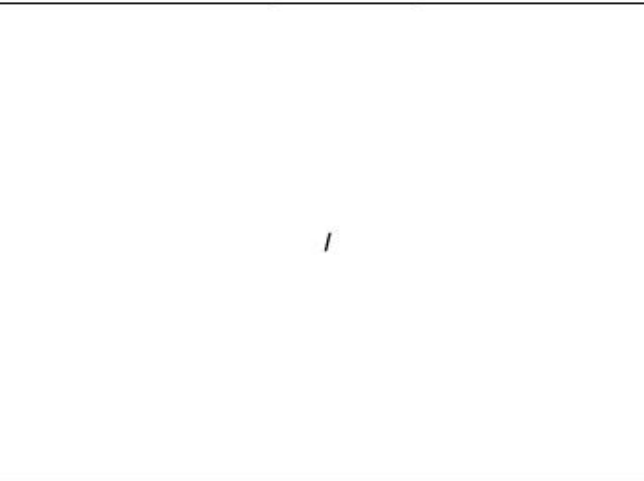
Cargos stacking



Cargos stacking



Inspection onsite view



/

End of the report

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